



Material Safety Data Sheet

Date Prepared/Revised: 3/12/2014 Version no.: 02 Supersedes: (11/30/2010)

1.) Identification of the Mixture and of the Company

Product identifier: **Crown Blue Toolmaker's Ink - Aerosol**

Product name:
Crown 6001 Blue Toolmaker's Ink

Relevant identified uses of the substance: Use to remove Toolmaker's Ink and other layout fluids from the surface of completed work.

Uses advised against: Poorly ventilated areas

CAS No.:	Not Applicable (mixture)
Manufacturer/Supplier:	AerVOE Industries Incorporated
Street address/P.O. Box:	1100 Mark Circle
Country ID/Postcode/Place:	Gardnerville, Nevada 89410
Telephone number:	001 (0) 1-775-782-0100
e-mail:	mailbox@aerVOE.com
National contact:	AerVOE industries Incorporated
For Product Information:	001 (0) 1-800-227-0196
Emergency telephone number:	001 (0) 1-800-424-9300 (CHEMTREC – 24 hrs) English Language Service

2. Hazards identification

This product does not meet the criteria for classification according to Directive 1999/45/EC

Potential health effects: **See Section 11**

Primary routes of entry: **Inhalation, Skin, Eyes, Ingestion**

3. Composition / Information on Ingredients

Material	CAS Number	EINECS Number	Weight Percent	Risk and Safety Phrases	Notes
Propylene Glycol Methyl Ether Acetate	108-65-6	203-603-9	1-5%	R10, S2	
Hydrocarbon Propellant	68476-86-8	270-705-8	15-40%	R12, R45, R46, S45, S53	
Methyl Ethyl Ketone	78-93-3	201-159-0	30-60%	R11, R36, R66, R67, S2, S9, S16	
n-Butyl Acetate	123-86-4	204-658-1	7-13%	R10, R66, R67, S2, S25	

For full text of R&S- phrases: see section 16.

R Code Summation: R10, R11, R12, R36, R45, R46, R53, R66, R67

S Code Summation: S2, S9, S16, S25, S45, S53

4.) First Aid Measures



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General Advice:	If symptoms persist, always call a doctor.
Inhalation First Aid:	Remove victim to fresh air and provide oxygen if breathing is difficult. If not breathing, give artificial respiration, preferably mouth to mouth. Get medical attention immediately.
Skin Contact First Aid:	Wash with soap and water. Remove contaminated clothing and shoes. Get medical attention immediately. Wash clothing before reuse.
Eye Contact First Aid:	If contact with eyes, immediately flush eyes with plenty of water for at least 15 minutes, while holding eyelids open. Get medical attention immediately.
Ingestion First Aid:	If swallowed, wash out mouth with water provided the person is conscious. Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

5. Fire Fighting Measures

Flammable Properties:	Aerosol
Flash Point:	<0° C (-18° F)
Auto Ignition Temperature:	Not Available
Flammable Limits in Air:	
% by Volume:	LEL: 0.7% UEL: 14%
Suitable extinguishing media:	Carbon dioxide, dry chemical, water spray.
Unsuitable extinguishing media:	None known
Special hazards arising from the substance or mixture:	None known
Hazardous combustion products:	Carbon dioxide, Carbon monoxide
Fire & Explosion Hazards:	Closed Containers may rupture due to the buildup of pressure from extreme temperatures.

Advice for fire-fighters: Use water spray to cool containers exposed to heat or fire to prevent pressure build up. In the event of a fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode.

6. Accidental Release Measures

PERSONAL PRECAUTIONARY MEASURES:

- 1) Follow personal protective equipment recommendations found in section 8.
- 2) Maintain adequate ventilation.

SPILL CLEAN-UP PROCEDURES:

- 1.) Evacuate unprotected personnel from the area.
- 2.) Remove sources of ignition if safe to do so.
- 3.) Pickup spilled materials using non-sparking tools and place in an appropriate container for disposal.
- 4.) Contain spill to prevent material from entering sewage or ground water systems.



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5.) Always dispose of waste materials in accordance with all EU, National and Local Regulations.

7. Handling and Storage

Flammable Aerosol, use in a well ventilated area.
Do not use near sources of ignition.
Store out of direct sunlight.
Storage Temperature: 32° to 120°F (0° to 49°C)
Do not to eat, drink and smoke while working with this material.
Wash hands after use.

8. Exposure Controls / Personal Protection

Appropriate engineering controls:

Ensure adequate ventilation. A system of local and/or general exhaust is recommended to keep employee exposures below the Airborne Exposure Limits.
Keep away from sources of ignition.
Take precautionary measures against static discharge.

Personal Protection:

Eye & face protection devices such as safety glasses, safety goggles or face shield are recommended.

Skin protection

Wear the appropriate protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection:

Use only in an adequately ventilated area. For unknown vapor concentrations use a positive-pressure, pressure-demand, self-contained breathing apparatus (SCBA).

Hazardous Ingredient	CAS Number	TWA	STEL
Propylene Glycol Methyl Ether Acetate	108-65-6	N/AV	N/AV
Hydrocarbon Propellant	68476-86-8	N/AV	N/AV
Methyl Ethyl Ketone	78-93-3	200	300
n-Butyl Acetate	123-86-4	150	200

9. Information on Basic Physical and Chemical Properties

Appearance: Light Amber	Odor: Hydrocarbon odor
Odor Threshold: N/AV	pH: Not Applicable (solvent Base)
Melting Point: N/AV	Freezing Point: N/AV
Initial Boiling Point: N/AV	Boiling Point Range: N/AV



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Flash Point: <math><0^{\circ}\text{C}</math> (-18° F)	Evaporation Rate: Faster Than n-Butyl Acetate
Flammability Solid/Gas: Flammable gas	Upper LEL: 0.7% Lower LEL: 14%
Vapor Pressure: N/AV	Vapor Density: Heavier Than Air
Relative Density: N/AV	Solubility: Negligible
Partition Coefficient: n-octanol/ water: N/AV	Auto-ignition Temperature: N/AV
Decomposition Temperature: N/AV	Viscosity: N/AV
Explosive Properties: N/AV	Oxidizing Properties: N/AV

10. Stability & Reactivity

Possibility of hazardous reactions: Hazardous polymerization will not occur under normal conditions
Conditions to avoid: Heat and ignition sources
Incompatible materials: Strong Oxidizing Agents
Hazardous decomposition products: Will not occur

11. Toxicological Information

Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage. Repeated overexposure can also damage kidneys, lungs, liver, heart and blood

12. Ecological Information

Toxicity: **No Data Available**
Persistence and degradability: **No Data Available**
Bioaccumulative potential: **No Data Available**
Mobility in soil: **No Data Available**
Results of PBT and vPvB assessment: **No Data Available**
Other adverse effects: **No Data Available**

13. Disposal Considerations

Waste Disposal: Dispose of material in accordance with EU, national and local requirements. For proper disposal of used material, an assessment must be completed to determine the proper and permissible waste management options permitted under applicable rules, regulations and/or laws governing your location.
Product / Packaging disposal: Dispose of packaging in accordance with federal, state and local requirements, regulations and/or laws governing your location.

14. Transportation Information

US DOT

UN	Proper Shipping Name	Hazard	Packing	Marine	Special
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Number		Class	Group	Pollutant	Provisions
UN1950	Aerosols	2.1	Not Applicable	Not Applicable	Not Applicable

IMDG

UN Number	Proper Shipping Name	Hazard Class	Packing Group	Marine Pollutant	Special Provisions
UN1950	Aerosols	2.1	Not Applicable	Not Applicable	Not Applicable

IATA:

UN Number	Proper Shipping Name	Hazard Class	Packing Group	Marine Pollutant	Special Provisions
UN1950	Aerosols	2.1	Not Applicable	Not Applicable	Not Applicable

15. Regulatory Information

Workplace classification:

This product is considered hazardous under the OSHA Hazard Communication Standard (29 CFR 1910.1200). The Occupational Safety and Health Administration's interpretation of the product's hazard to workers.

SARA Title 3:

Section 311/312 Categorizations (40 CFR 372): This product is a hazardous chemical under 29 CFR 1910.1200, and is categorized as an immediate and delayed health, and flammability physical hazard. Superfund Amendment and Reauthorization Act (SARA) category. SARA requires reporting any spill of any hazardous substance.

TSCA status: All chemicals in this product are listed, or are exempt from listing, on the TSCA Inventory.

PROP 65 (CA): Warning: This product may contain chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

16. Other Information

List of relevant Risk and Safety phrases:

R Phrases:

- R10: Flammable
- R11: Highly flammable
- R12: Extremely flammable
- R36: Irritating to eyes
- R45: May cause cancer
- R46: May cause heritable genetic damage
- R53: May cause long-term adverse effects in the aquatic environment
- R66: Repeated exposure may cause skin dryness or cracking



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R67: Vapours may cause drowsiness and dizziness

S Phrases: S2: Keep out of the reach of children
S9: Keep container in a well-ventilated place
S16: Keep away from sources of ignition - No smoking
S25: Avoid contact with eyes
S45: In case of accident or if you feel unwell seek medical advice immediately (show the label where possible)
S53: Avoid exposure - obtain special instructions before use

National Fire Protection Association (NFPA) ratings

Health = 2 Flammability = 4 Reactivity = 1

This SDS has been completed in accordance with Regulation (EC) No. 1907/2006

Date of Preparation/Revision: 3/12/2014

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To the best of our knowledge, the information contained herein is believed to be accurate. However, the above data does not imply any guarantee or warranty of any kind, expressed or implied. The final determination of the suitability of any material is the sole responsibility of the user. All materials made present un-known hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee these are the only hazards existing.